STEP 1: TOOL
- Install 2 litres of Forte Diesel Induction Exhaust Cleaner (part # F020) through the upper ball valve and into the canister of the Atomizer Tool.
- Suspend the tool to the vehicle by attaching the S hook and chain somewhere above the DPF.
- Ensure that the 2 ball valves near the bottom of the tool are closed.
- Attach shop air to the tool and check the gauge to ensure that it is set at 45 PSI.
- Holding the needle tip of the hose from the Atomizer Tool away and pointing down, open both ball valves to verify that you have a good mix of air and fluid in the spray pattern. Once you have the correct spray pattern, reclose both ball valves.

STEP 2: DPF
- The cleaning procedure involves spraying the atomized chemical into the DPF through a port on the exhaust inlet side of the DPF/DOC. Tap a 1/4” hole anywhere on the exhaust pipe upstream from the DPF/DOC - the closer, the better.
- Once the port has been made, start the vehicle and run it at high idle (1500 RPM) to get the vehicle up to operating temperature.
- When the engine is at operating temperature, place the needle tip of the hose from the Atomizer Tool into the port - open both ball valves and begin spraying the product in while the engine is running. Run all of the F020 Induction Cleaner until the canister is empty - this should take approximately 30 minutes.

STEP 3: BUFFER AGENT
- Once the canister of the tool is empty, install one litre of F024 Diesel Buffer Agent and run that through the Atomizer Tool using the same procedure (this is done to balance the pH level of the Exhaust Cleaner).
- Once the container is empty, remove the shop air and reclose both ball valves.
- Push the pressure release valve on the left side of the top of the canister to allow all of the air to escape.
- Remove the needle tip of the Atomizer Tool from the port and install a simple bolt style plug to seal the port.

STEP 4: FORCED REGEN
- IMPORTANT: you must do a forced regen or a normal driving regen immediately following this service - if not, there is a possibility that the material that has been removed during the cleaning procedure may solidify again and cause the filter to plug. This completes the service.

STEP 5: CLEAR CODES
- IMPORTANT: this is a non-invasive procedure - there is no harm to equipment or sensors. If a sensor code appears after this service has been completed, it is usually due to the change of temperatures from the inlet sensor to the outlet sensor. You may need to high-idle the engine for 15 minutes so that the sensors reach 300 degrees, or in some cases you may need to clear the codes using a laptop.

STEP 6: INSTALL DIESEL BOOSTER INTO FUEL TANKS
- Install 2 litres of Forte Diesel Booster (part # F009) to fuel tank(s). This ensures that the DPF injector that feeds diesel fuel for re-burns, will be cleaned throughout the treated tank of fuel when the truck goes back into service.

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